### **MCDR INSPECTION REPORT**

### 1.0 **GENERAL**

SN	Particulars	Details
1	Name of the Mine	Dharampur/Kajawdri Limestone Mines, Survey No-2/9P
1(b)	Name of Inspecting Officer & Designation	Sanjay M. Girhe, Sr. Mining Geologist
1(c)	Accompanying Mines Representatives	Sh. D.K. Singh &Shashi Bushan Prasad, Mines Manager
1(d)	Type of Inspection	Star Ratings/MCDR
1(e)	Date of Inspection	19.03.2019
2	Total Lease Area (Ha) with breakup of	14.61 HA. (Forest Area: Nil) (Non-forest Area: 14.61 HA)
-	Non-forest and forest land	The first (Forest Free 14th) (14th forest Free 14th)
3	Minecode	38GUJ08065
4	IBM Registration Number under rule 45 of MCDR, 1988	IBM/238/2011
5	Name of the lessee, Address, phone, email	Saurashtra Chemicals, Division of NIRMA Ltd. Birla
	and fax number	Sagar, Porbandar Gujarat 360576
		quarry@saukemindia.com
6	Village	Dharampur
7	Taluka/Mandal	Ranavav
8	District	Porbandar
9	Pincode	360560
10	State	Gujarat
11	Post office	Dharampur
12	Nearest police station	Udhyognagar, Porbandar
13	Nearest Railway station	Ranavav
14	Date of Grant of Mining Lease	05.03.1975
15	Date of Execution	31.12.1975
16	Date of opening of Mine	NA
17	Date of first Renewal, if applicable and its period & expiry	20.04.1994
18	Date of second Renewal, if applicable and its period & expiry	28.07.2014
19	Date of submission of renewal application if	Period extended as per MMDR amendment act 2015
	Mining Operations are continuing under	section 8A(5)(6) up to 31/03/2030
	deemed extension	Order from Govt. of Gujarat
		No- MCR-1568-(S-37)-762 Chh. 1 Date-18/10/2017
20	Name of the Nominated Owner with	Sri Sailesh V. Sonara, Executive Director,
	Address, phone, email, fax number and date	Saurashtra Chemical, Division of Nirma Ltd. Birla Sagar -
	of appointment	Porbandar
		quarry@saukemindia.com
		(Fax No)0286-2245431
21	Name and A. Miller A. A. 191 A.19	(Phone No) 0286-2242479-81
21	Name of the Mine Agent with Address,	Sri AnayAwasthi, Mines Agent,
	phone, email, fax number and date of	Saurashtra Chemical, Division of Nirma Ltd. Birla Sagar—
	appointment	Porbandar, quarry@saukemindia.com (Fax No)0286 2245421 (Phone No) 0286 2242470 81
22	Name of the Mines Manager with Address,	(Fax No)0286-2245431 , (Phone No) 0286-2242479-81 Shri S.B.Prasad
22	phone, email, fax number and date of	Saurashtra Chemicals, Division of NIRMA Ltd. Birla
	appointment in mines	Sagar, Porbandar Gujarat 360576
	appointment in inines	guarry@saukemindia.com, (Phone No) 0286-2242479-81
		Mo. No- 7573020779
23	Name of the Mining Engineer, Qualification	Shri S.B.Prasad
	and total experience with Address, phone,	Saurashtra Chemicals, Division of NIRMA Ltd. Birla
	email, fax number and date of appointment	Sagar, Porbandar Gujarat 360576
	in mine	quarry@saukemindia.com
		(Phone No) 0286-2242479-81
		Mo. No- 7573020779

24	Whether Geologist and Mining Engineer	Yes appointed, Sri Mehul D Sharma, Geologist,
	appointed in mines satisfy the rule 55&	Saurashtra Chemical, Division of Nirma Ltd.
	carrying out their duties as per rule 56&57.	Porbandar
25	Date of Approval of Mining Plan/Modified	682(23)(627)/96- MCCM(N)UDP
	Mining Plan with five-year period and	Date $-12/06/1997$ for the period
	specific condition in approval letter, if any.	1998-99 to 2002-03
26	Date of Approval of Scheme of	Letter No. 684(4)(1)/MP-09MCDR Udaipur
	Mining/Modified Scheme of Mining with	Dated - 31-03-2017 for the period
	five-year period and specific condition in	(2017-18 to 2020-21)
	approval letter, if any.	
27	Mineral(s) granted in lease and proved for	Limestone
	mining	
28	Method of Mining(Opencast, Underground)	Opencast
29	Category (Fully Mechanised, Others or	'A' (OTFM)
	Manual)	
30	Captive/Non Captive	Captive

Scientific Mining: Compliance of proposals of approved mining plan/scheme of mining. –

**Exploration** 

SN	Item	Proposals (2017-18)	Actual work (2017-18)	Remarks
1a	Backlog of previous year	No backlog of previous year 2016-17	NA	
1b	Exploration over lease area for Geological axis 1 or 2.	One Borehole of 10m depth was proposed	Exploration done as per the proposals	
1c	Exploration Agency & Expenditure in lakh Rupees during the year	No exploration by way of trial pits/core drilling was proposed	NA	
1d	Balance area to be explored to bring Geological axis in 1 or 2	One Borehole of 10m depth was proposed	Area covered under G1 exploration is about 8.73Ha & rest 5.88 Ha falls under G2 & G3 level	
1e	Balance reserves as on 01.04.2018	Reserves: (Tonnes) Proved (111)-672534 (Chemical Grade Lst) Proved (111)-607776 (Cement Grade Lst) Resources: Indicated Mineral Pre- Feasibility(211):73320	Reserves: (Tonnes) Proved (111)-647095 (Chemical Grade Lst) Proved (111)-607776 (Cement Grade Lst) Resources: Indicated Mineral Pre- Feasibility(211):73320	
1f	General remarks of inspecting officer on geology, exploration etc.	Guidelines by the lesse	area not been explored ful ee in past. Hence, lessee w oration to convert G2 G1 level of exploration.	as instructed to

### 2.0 Development

SN	Item	Proposals(2017-18)	Actual work	Remarks
2a	Location of development w.r.t.	40 N to 200 N and 200 E to	Development carried	
	lease area	370 E from 31mRL to	out as per proposal	
		28mRL	with minor deviation	
2b	Separate benches in topsoil, overburden and mineral (Rule 15)	Separate bench height of 3m proposed in mineral No separate bench proposed in Top soil & OB	Working carried out by formation of 3m bench in mineral	No OB encountered in lease area
2c	Stripping ratio or ore to OB ratio	1:000	1:000	

2d	Quantity of topsoil generation	Not Proposed	NA	
	in m3			
2e	Quantity of overburden	Not Proposed	N.A.	
	generation in m3			
2f	General remarks of inspecting	There are total 18 working pits of different dimensions and total area		
	officer on development of pit	covered under these working pits comes about 8.73Ha. The details of		
	w.r.t. type of deposit etc.	these working pits were no	ot mentioned approved	ROMP for the
		period 2017-18 to 2020-21.		

# 3.0 Exploitation

SN	Item	Proposals (2017-18)	Actual work (2017-18)	Remarks
3a	Number of pits proposed for production	Proposed in 2 pits	Carried out in Pit No. 15 and Pit No. 17	
3b	Quantity of ROM mineral production proposed	20006 Mt	20584.310 Mt	
3c	Recovery of salable/usable mineral from ROM production	18700 Mt	18714.310	
3d	Quantity of mineral reject generation	2001	1870	
3e	Grade of mineral reject generation and threshold value declared	Threshold value of Chemical Grade Limestone (Caco3 – 92% Min, Sio2 – 3% Max, MgCo3 – 3.5 % Max). Size – 25 mm to 125 mm)	As per Proposal	
3f	Quantity of sub-grade mineral generation	2001 Mt	1870 Mt	
3g	Grade of sub-grade mineral generation	Sub Grade Mineral – CaCo3 - Below 92% and Under size – below 25 mm	As per Proposal	
3h	Manual / Mechanised method adopted for segregating from ROM	Mechanised Category-A (OTFM)	Mechanised Category-A (OTFM)	
3i	Any analysis or beneficiation study proposed & carried out for sub-grade mineral and reject	Not Proposed	Nil	
3j	Provision of drilling & blasting in mineral benches	DTH Drill with 65/110mm with Air Compressor 450CFM	DTH Drill with 65/110mm with Air Compressor 450CFM	
3k	Provision of mining machineries in mineral benches	Pay loader & Tractor trolley & tipper combination	Achieved by Pay loader & Tractor trolley & tipper combination	
31	Whether height of benches in overburden and mineral suitable for method of mining proposed in MP/SOM	There is no Overburden in mining area and height of benches in mineral is suitable for method of Mining	3m height is maintained in mineral & there is no OB	
3m	Total area covered under excavation/pits	8.73 Ha	8.31 Ha	Working was proposed in already worked out area
3n	Ore to OB ratio for the pit/mine	1:0	1:0	No OB

	during the year			encountered in
				ML area
30	Total area put in use under	Pit-8.73 Ha.	Pit-8.31 Ha.	Working was
	different heads at the end of	Mineral Storage –	Mineral Storage – 0.08	proposed in
	year	0.08	Waste/reject -	already worked
		Waste/reject -	Others-	out area
		Others-	(1) 0.26 Ha. Tar Road	
		(1) 0.26 Ha. Tar	and infrastructure	
		Road and		
		infrastructure		
3p	Production of ROM mineral	Yr-2013-14-22138	Yr-2013-14-4056.980	
	during last five-year period, as	Yr-2014-15-22165	Yr-2014-15-2671.955	
	applicable	Yr-2015-16-22044	Yr-2015-16-20231.075	
		Yr-2016-17-22000	Yr-2016-17-16856.670	
		Yr-2017-18-22000	Yr-2017-18- 20584.310	
3q	General remarks of inspecting	Mechanised open cast	working for shallow depth	n chemical grade
	officer on method of mining etc.		JCB/Pay loader & tract	
		combination with shall	ow drilling & blasting using	jack hammer.

## 4.0 Solid Waste Management-Dumping

SN	Item	Proposals	Actual work	Remarks
		(2017-18)	(2017-18)	
4a	Separate dumping of topsoil,	No Proposals	10 Cum	Used in Plantation
	OB & mineral reject (Rule 32, 33)			work
4b	Location of topsoil, OB &	No Proposals	Concurrent use of top soil	
10	mineral reject dumps	1 to 1 toposais	for plantation purposed	
4c	Number of dumps within	No Proposals	Nil	
	lease area and outside lease			
	area			
4d	Location of dumps w.r.t.	No Proposals	NA	
	ultimate pit limit (Rule 16)			
4e	Number of active & alive	No Proposals	Nil	No OB dumps exist
	dumps			in lease area as no
4f	Number of dead dumps	No Proposals	Nil	OB encountered.
4g	Number of dumps stabilished	No Proposals	Nil	
4h	Whether Retaining wall or	No Proposals	No	
	garland drain all along			
	dumps are there			
4i	Length of Retaining wall or	No Proposals	N.A.	
	garland drain all along dump			
4j	Number of settling ponds		N.A.	
		No Proposals		
4k	Specific comments of	Mining lease area	s devoid of any sort of OB	& top soil and hence
	inspecting officer	maximum items details are not applicable. Only negligible amount of		
		top soil generated b	eing concurrently used for pl	anation purpose.

## **5.0 Solid Waste Management-Backfilling**

SN	Item	Proposals(2017-18)	Actual work	Remarks
			(2017-18)	
5a	Status on part or full extraction of	Not Proposed	Nil	
	mineral from mined out area			
	before starting backfilling			
5b	Area under backfilling of mined	Not Proposed	Nil	
	out area			
5c	Concurrent use of topsoil for	Concurrent use	Same as Proposal	
	restoration or rehabilitation of	proposed as and when		
	mined out area (Rule 32)	encountered		

5	5d	Total area fully reclaimed &	Nil	Nil	
		rehabilitated			
5	5e	General remarks of inspecting	Most of ML area have	ng chemical grade li	imestone have been
		officer on backfilling,	mineral exhausted but due	to lack of OB reclama	ation & rehabilitation
		reclamation etc	by backfilling is not feasil	ole.	

# 6.0 Progressive Mine Closure Plan

SN	Item	Proposals	Actual work	Remarks
		(2017-18)	(2017-18)	
6a	Whether Annual report on	To be submitted in	Yes Submitted	
	PMCP submitted on time and	stipulated time limit	within time limit as	
	correctly - Rule 23E(2). Details		per the provisions	
	should be given in the format as		of Rule 26 of	
	given in Annexure-20.		MCDR,2018	
6b	Management of worked/mined			
	out benches	i) No Provision was	i) N.A.	
	i) Area available for	Made	ii) 0.2Ha.	
	rehabilitation (ha)	ii) 0.2 Ha.	iii) 200 Nos.	No satisfactory
	ii) Afforestation done (ha)	iii) 200 Nos.	iv) 180 Nos.	work done by
	iii) No. of saplings planted	iv) 1450 (from 2010-11	v) NA	lessee on
	during the year	to 2017-18)	vi) Rs.	afforestation in
	iv) Cumulative no. of plants	v) NA		lease area
	v) Any other specific method of			
	rehabilitation			
	vi) Cost incurred on watch &			
	care during the year			
6c	Compliance on reclamation and	No reclamation is	Nil	
	rehabilitation by backfilling	proposed by means of		
	i) Voids available for	backfilling as no waste		
	backfilling (L X B X D)	material is available		
	ii) Void filled by waste/tailings			
	iii) Afforestation on the			
	backfilled area			
	iv) Rehabilitation by making			
	water reservoir			
	v) Any other specific means			
6d	Compliance of Rehabilitation of	No proposal for	Same as per	
	waste land within lease	rehabilitation however	proposal	
	i) Afforestation	undersize material which	r · r····	
	ii) Area rehabilitated (ha)	was generated during		
	iii) Methof of rehabilitation	sizing will be used for		
	•	partial backfilling of the		
		voids temporarily		
6e	Compliance of Environmental	Periodical Air, Water,	Carried out as per	Analysis reports
	monitoring (core zone & buffer	Noise monitoring	the proposals	were provided
	zone)	Proposed		<u> </u>
6f	General remarks of inspecting	PMCP report in prescribed	d form submitted on	12th June 2018 and
	officer on PMCP compliance &	PMCP works carried out as		
	progressive	occurrence, survival rate of		1

# 7.0 Mineral Conservation

SN	Item	Proposals (2017-18)	Actual work	Remarks
7a	ROM Mineral dispatch or	20006 MT out of which	20584MT	
	grade-wise sorting within lease	sized Lst-17005MT,		
	area	2001Min Reject		
7b	Method of grade-wise mineral sorting i.e. manual or	Manual	Manual	
	mechanical			

7c	Different grade of mineral	Only undersize limestone	Only undersize limestone	
	sorted out at mines	is available as subgrade or	is available as subgrade	
		mineral and stacked at pit	mineral and stacked at pit	
		floor	floor	
7d	Any beneficiation process at	Not Proposed	Nil	
	mines			
7e	General remarks of inspecting	Mineral is being conserved by utilizing Sized Limestone of +25mm to		
	officer on Mineral conservation	-100mm of chemical grade limestone in Soda ash plant having t>92%		
	& beneficiation issues	CaCO3 & rest under sized limestone being stacked separately.		

### 8.0 Environment

SN	Item	Proposals (2017-18)	Actual work	Remarks
8a	Separate removal and utilization of topsoil (Rule 32)	No Proposals	10 Cum	Encountered top soil utilized in plantation
8b	Concurrent use or storage of topsoil	Not Proposed	Wherever encountered, concurrently utilized for Plantation	
8c	Separate dumps for overburden, waste rock, rejects and fines (Rule 33)	Within worked out Pit covering 0.1Ha	Stacked as per the proposals	Within worked out Pits covering 0.02Ha
8d	Use of overburden, waste rock, rejects and fines dumps for restoring the land to its original use	Not Proposed	Nil	
8e	Phased restoration, reclamation and rehabilitation of lands affected by mining operations (Pits, dumps etc)	No Proposals	Nil	
8f	Baseline information on existence of plantation & additional plantation done (Rule 41)	Plantation was proposed in 0.2 Ha area total sapling is 200	Plantation was done in 0.2 Ha are and total sapling is 200 nos	
8g	Survival rate	50-60%	15 to 20%	
8h	Water sprinkling on roads to control airborne dust	Water sprinkling is proposed by water tanker	Regular water sprinkling is done by water tanker	
8i	General remarks of inspecting officer on aesthetic beauty in and around mines are	Aesthetic beauty in and around mine area is not much satisfactory as plantation not done up to that extent. More emphasis need to be given on plantation work by the lessee.		

# 9.0 Compliance of Rule 45

S.N.	Item	COMMENTS	Remarks
	Status of submission of	M.R. Submitted up to till date - Yes	Annual Return for the
	Online Monthly and	A.R. submitted up to till date- Yes	year 2017-18 submitted
	Annual returns		within time limit

S.N.	Item	Details GIVEN	Observation of I/Officer /Actual	Remarks
		in A.R.(2017-18)	reported in Returns	
9b	Scrutiny of Annual return	Given	Shri Shashi Bhusanprasad	
	for information on Mining		(Mining Engg)	
	Engineer, Geologist and		Shri Mehul D Sharma	
	Manager		(Geologist)	
9c	Scrutiny of Annual return	Given	Covered Under Current working-	
	on land use pattern for area		8.31 Ha/	
	under pits, reclaimed area,		Afforestation/ plantation -0.5 Ha	
	dumps etc.		Infrastructure – 0.26 Ha.	
9d	Scrutiny of Annual return	Given	Plantation was done in 0.2 Ha	
	on afforestation		area and total sapling is 200 nos	

9e	Scrutiny of Annual return on mineral reject generation (Grade & quantity)		Sub-grade or Undersize Limestone 10 % of ROM (2001 Mt) but generated 1857 Mt
9f	Scrutiny of Annual return on ROM stock and/or graded ore	Given	Opening Stock-47352 Despatch-18714 Mt Closing-49222MT
9g	Scrutiny of Annual return on sale value, Ex. Mine price & production cost	Given	<ol> <li>Ex. Mine prise Rs. 473/- per tonne</li> <li>Cost of production on 473/-</li> </ol>
9i	Scrutiny of Annual return on fixed assets	Given	Industrial -465000 Residential-2090834
9k	Scrutiny of Annual return on mining machineries	On Hire	Pay loader/JCB DTH Drill with 65/110mm with Air Compressor 450CFM

Details of violations observed during current inspection and compliance position of earlier violation pointed out:-The last inspection of mine was carried out on dtd 31.10.2017 and violations of rules 11(1), 33& 55(1)(3) of MCDR,2017 were pointed out. Present inspection was carried out in connection with evaluation of Star Ratings Templates/MCDR during inspection and violation of rules 14, 35(2) & 45(7)(c) of MCDR,2017 were pointed out and accordingly violation letter was issued on 09.04.2019. Under the violation of Rule 45(7)(C) of MCDR,17 discrepancies in respect of Part-II, Part-VI, & Part-VII of Annual Return submitted for the year 2017-18 were pointed out for its rectification.

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